



NOTES:

- HARDWARE MAY ACHIEVE A MAXIMUM WINDOW SIZE OF 32"W X 72"H (RESIDENTIAL). PER AAMA HARDWARE LOAD TEST -73 LB SASH PERMITTED FOR AAMA HARDWARE LOAD TEST (RESIDENTIAL). -FOR COMMERCIAL RATING THE MAXIMUM FRAME AREA (WIDTH X HEIGHT) MUST BE REDUCED BY 20%. CHECK WITH EXTRUDER FOR PROFILE PERFORMANCE DATA.
- HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUM AS MANUFACTURING TOLERANCES ALLOW.
- SNUBBERS RECOMMENDED ON WINDOWS OVER 30 INCHES HIGH, CENTERED ON SASH AND FRAME ON HINGE SIDE OF THE WINDOW. SEE SNUBBER APPLICATION DRAWING.
- WARNING! IT IS RECOMMENDED TO INSTALL HINGE STOPS 24309 IN EACH HINGE TRACK FOR SAFETY.
- WARNING! SHIPPING BLOCKS 24784 IS RECOMMENDED IN EACH WINDOW ASSEMBLY. REFERENCE TECH NOTE #13 FOR CORRECT INSTALLATION OF SHIPPING BLOCKS.
- WARNING! ONLY TRAINED PROFESSIONALS SHOULD DISCONNECT HARDWARE TO SERVICE WINDOWS. FAILURE TO DO SO COULD CAUSE SERIOUS WINDOW DAMAGE AND/OR PERSONAL INJURY.
- REFERENCE TECH NOTE #7 AND 9 FOR MOUNTING SCREW COMPATIBILITY AND CORROSION INFORMATION.
- REFERENCE TECH NOTE #8 FOR PROPER CARE OF HARDWARE.
- SEE TECH NOTE #14 FOR PROPER INSTALLATION OF AN OPERATOR COVER AND NESTED FOLDING HANDLE.
- REFERENCE TECH NOTE #3 FOR SASH SAG TIPS.
- SEE WEBSITE FOR COVER AND HANDLE OPTIONS.

ITEM #	PART NO.	DESCRIPTION	QTY.
1	52.11.XX.XXX	OPER. ENCORE LH S SGL ARM	1
2	12614.XX	HDL/CVLR. (LH) S ENCORE TANGO	1
3	11574.XX	TRACK/SLIDER, MAXIM 1.4.5	1
4	14.97.00.XXX	HGE CSM UL TRK NF WSH	1
5	14.97.00.XXX	HGE CSM LL TRK NF WSH	1
6	14.12.00.XXX	HGE CSM LL ARM - EGR EG SP	1
7	14.12.00.XXX	HGE CSM UL ARM - EGR EG SP	1
8	24309	HINGE STOP	2
9	19240	SCREW 8X1 PH FH SMS YZP (OPERATOR, TRACK)	9
10	19110	SCREW 7X3/4 PH FH SMS YZP	8
11	19195	SCREW 7X3/4 PH FU TYP A SS410	14
12	120XX	FOAM-TITE BULB SEAL	

